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CORE RIFLE SYSTEMS ADVISES THOROUGH CLEANING OF ANY RIFLE BEFORE USE.
Disclaimers:

**WARNING:** CORE Rifle Systems will not be responsible or liable, directly or indirectly, in any way for any loss, damage, injury or death incurred by its firearms. User assumes full responsibility when using any CORE Rifle Systems Rifle.

**WARNING:** Misuse or carelessness may result in serious injury and/or death to the user or bystanders. CORE Rifle Systems, can and will in no way be responsible for misuse or careless use by the user of its firearms.

**WARNING:** Chambering, firing, or attempting to chamber or fire a round not intended for use in this firearm is extremely dangerous and can result in serious injury and/or death to the user or bystanders. Use only new ammunition, marked with the same markings as the firearm that it is intended to be used in.

Safety Rules:

1. ALWAYS keep the gun pointed in a safe direction.
2. ALWAYS keep your finger off the trigger until ready to shoot.
3. ALWAYS keep the gun unloaded until ready to use.
4. ALWAYS assume every firearm is loaded.
5. ALWAYS know your target and what is behind it.
6. ALWAYS keep firearms and ammunition out of the reach of children.

Safety Selector:

Proper use of the safety selector is crucial to the safe use of the firearm. The safety selector can be found on either side of the gun, just above the pistol grip. To ensure the firearm is on “SAFE” the pointer on the safety selector will be pointed at the insignia showing a bullet with a circle and a line through it. To disengage the safety selector to allow the gun to fire, rotate the safety selector lever to the insignia with a bullet without a line through it. This will allow the gun to fire.

**WARNING:** NEVER take the firearm off “SAFE” until you are ready to shoot.
Loading the Magazine

To load the magazine, insert ammunition one cartridge at a time vertically into the magazine. Ensure that each cartridge seats to the rear of the magazine, as cartridges that are not correctly seated may cause cartridges thereafter not to be depressed into the magazine. Once the magazine has been fully loaded, it will not readily allow more rounds to be inserted. Do not attempt to over load the magazine as this may bend/dent cartridges and pose a hazard to the user when attempting to fire the damaged cartridge.

Loading the Rifle

To load the rifle, firmly insert a loaded magazine, with the bullets pointed towards the front of the firearm, into the magazine well located directly in front of the trigger. Make sure the magazine is completely seated by striking the bottom of the magazine with an upward motion with the palm of the hand.
Chambering a Round:  
(With the Bolt Carrier Locked in the Rear Position)

Once a loaded magazine has been inserted into the magazine well, depress the bolt catch located on either side of the firearm. This will allow the bolt carrier to move forward into battery thereby loading the firearm.

Chambering a Round:  
(With the Bolt Carrier in Battery)

Once a loaded magazine has been inserted into the magazine well, use the charging handle located on the upper receiver to charge the firearm. To do this, grasp the charging handle with two fingers, one on each side of the upper, and pull charging handle to the rear. Once the handle has reached its full rearward travel, release, allowing the charging handle and bolt carrier to move back forward into battery, and thereby load the firearm.
Unloading the Rifle:
Place the firearm on “SAFE”. Use the magazine release button located on either side of the firearm to release the magazine. Once the magazine as been removed, pull the charging handle to the rear of the firearm, bringing the charging handle to its full distance back. This will allow the cartridge chambered in the firearm to be extracted and ejected safely from the firearm.

Use of Bolt Catch:
When the magazine has been emptied, the bolt will lock in the rearward position. This will be done automatically by the bolt catch to visually show the user that the firearm is out of ammunition. To reload the firearm, ensure the firearm is on “SAFE”. Then remove the empty magazine by utilizing the magazine release button on either side of the gun in front of the trigger. Once the empty magazine has been removed, a loaded magazine can be inserted into the magazine well. With the full magazine firmly seated in the magazine well, push the bolt catch lever to release the bolt carrier, thereby chambering a round.
**Locking Bolt Carrier to Rear:**
The bolt carrier will lock to the rear position once the magazine is empty. This allows the user to visually verify that the rifle is indeed out of ammunition. In order to lock the bolt back without a magazine inserted, it is necessary to manipulate the bolt catch lever away from the upper while holding the bolt in the rearward position with the charging handle. At that point gently ease the charging handle forward ensuring the bolt is caught on the catch.

Bolt Catch is shown above.

**Disassembly of the Rifle:**
To disassemble the rifle ensure that it is on “SAFE” and visually check to make sure the firearm is unloaded by pulling the charging handle to the rear of the firearm and visually inspecting the chamber to make sure the rifle is cleared of any cartridges. Allow the bolt carrier and charging handle to return to the forward position.
Removing Carrier:
With the gun disassembled, pull the charging handle towards the rear just enough to unlock the charging handle lock. Grasp the rear of the bolt carrier and pull it towards the rear of the receiver. The bolt carrier should slide easily out the rear of the receiver.
Removing the Charging Handle:
Once the Bolt Carrier has been removed from the firearm, pull the charging handle to the rear of the receiver, once rear motion has stopped, allow the charging handle to drop down into the receiver, then remove it from the receiver.

CORE RIFLE SYSTEMS C9 Bolt Carrier
Cleaning Instructions:
It is recommended to use Breach-to-Muzzle® gun cleaning products by Otis Technology for proper care and maintenance of CORE Rifles.

1. Run a patch with solvent: Using a patch, create the appropriate sized swab. Add a couple of drops of solvent and pull the patch from the breech to the muzzle.

2. Run the Brush: Run the appropriate sized brush from the breech to the muzzle to loosen and remove copper and lead deposits or other fouling.

3. Run a dry patch: Use a clean, dry patch and pull through from the breech to the muzzle to remove any fouling loosened by the brush.

4. Repeat as often as is necessary until clean.

For more information on Breach-to-Muzzle® cleaning with Otis Technology visit www.otistec.com
Cleaning Upper Receiver, Bolt Carrier, & Charging Handle:

Wipe all areas that come in contact with the bolt carrier or charging handle down with a rag moistened with oil. This will clean and lubricate the receiver at one time. Use a small brush to brush away any powder residue that may be built up around the feed ramps of the barrel to ensure smooth feeding of ammunition from the magazine into the chamber. Wipe the bolt carrier down with an oil moistened rag to remove powder residue that has built up on it. Drip a drop of oil onto the back side of the firing pin to lubricate the movement of the firing pin and cam pin in the bolt carrier.

Cleaning the Lower Receiver:

Use a small brush or gun cleaning rag to remove residue from inside the lower receiver. Apply a small drop of oil to trigger and hammer springs for smooth operation of both. Wipe out magazine well with an oil moistened rag to remove powder deposits.

CORE Rifle Systems Warranty:

The Product you have just purchased has the simplest, most plainly written warranty you will ever read. There is no fine print. This CORE Rifle Systems product has been manufactured and assembled with painstaking care and precision by proud U.S. Veterans and Craftsman, trained by the best there is. If anything is not as it should be, accuracy included, if anything malfunctions, simply contact one of our professionals and we will work to make it right. If you’re the 5th owner and the rifle has seen 40k+ rounds, it simply...doesn’t...matter. We stand behind our rifles and we take care of our customers. We will cover anything other than normal wear & tear, abuse or neglect.
Warranty Service and Product Registration:

To take part in our amazing warranty and to register your product, please visit CORERIFLESYSTEMS.COM. Should you need to file a claim PLEASE DO NOT CALL, simply visit our website, create a ticket and we will work to resolve your issue with as much expediency as possible.